



March 5, 2010

Westby Fisher, MD
Evanston Northwestern Healthcare
2650 Ridge Ave.
Walgreen Bld, Suite 3507
Evanston, IL 60201

Dear Dr. Fisher:

On behalf of sanofi-aventis, I would like to inquire about your interest and availability in participating as an advisor in an upcoming MULTAQ[®] (dronedarone) Advisory Board Meeting which has been scheduled for Saturday, March 27, 2010, at The James Hotel in Chicago, IL. The objective of this meeting will be to discuss and obtain your feedback on reasons for and against utilization of MULTAQ[®] in the appropriate patient as well as to understand communication and educational needs with regard to MULTAQ[®] and the atrial fibrillation disease state in general.

If you would like to participate as an advisor in the meeting, please complete the attached registration form and send to Jo Anthony at Science & Medicine at 646-786-4247 or via email at jo.anthony@scienceandmedicine.com **by Thursday, March 11, 2010. Please note that space is limited and registrations will be accepted on a first come, first served basis. Science & Medicine has been retained by sanofi-aventis to manage the logistics of the program and will contact you to confirm your participation at the advisory board.** The confirmation will be sent along with a Consultant Agreement and a W-9 tax form. You will be required to complete, sign, and return these documents to Science & Medicine before the meeting. As an advisor, you will be provided a fee of \$3000.00 for your services.

The meeting will begin on Friday, March 26, 2010, with a welcome reception and dinner starting at 7:00 PM. On Saturday, March 27, 2010, the meeting will convene at approximately 8:00 AM and will conclude by 4:00 PM.

Please note that pursuant to industry guidelines and company policy, sanofi-aventis is unable to pay for any guests' travel and meals. Guests will not be permitted to attend any meal functions or any part of the meeting. We sincerely appreciate your understanding and compliance.

If you have any questions about the meeting, please contact Jo Anthony, Account Manager with Science & Medicine, at 212-463-4698 or jo.anthony@scienceandmedicine.com.

We look forward to your participation in this meeting.

Regards,

A handwritten signature in black ink, appearing to read "E. Gudewill".

Ellen Gudewill
Vice President, CV Marketing
Specialized Therapeutics Business Unit

sanofi aventis
Because health matters